

SAFETY DATA SHEET

Classified in accordance 29 CFR 1910.1200

1. Identification	
Product identifier:	ACRYLITE® - Molding Compound
Chemical name:	acrylic polymer
Other means of identification	None.
Recommended use:	moulding mixture
Recommended restrictions:	None known.
Manufacturer/Importer/Distributor Inform	mation
Company Name	: Roehm America LLC 8 Campus Drive Suite 450 Parsippany, NJ 07054 USA
Telephone	: +1 800-225-0172
E-mail	: product-regulatory-services@roehm.com
Emergency telephone number: 24-Hour Health Emergency	: +1 800 424 9300 (CHEMTREC - US & CANADA) +49 6241 402 5280 (24h)

2. Hazard(s) identification

Hazard Classification	Not classified	
Label Elements		
Hazard Symbol:	No symbol	
Signal Word:	No signal word.	
Hazard Statement:	Not applicable	
Precautionary Statements		
Hazard(s) not otherwise classified (HNOC):	None.	
3. Composition/information on ingredients		



Chemical name:

acrylic polymer

Mixtures

Composition Comments:	No hazardous ingredients.
Composition Comments:	A specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Description of necessary first-aid measures General information: No special precautions. In the event of burns caused by hot or molten material the usual first-aid measures have to be applied. Inhalation: No specific treatment is necessary since this material is not likely to be hazardous by inhalation. **Skin Contact:** Cool skin rapidly with cold water after contact with molten material. If symptoms persist, consult a physician for treatment. Eve contact: If mechanical irritation occurs flush eyes thoroughly with a large amount of water, consult a physician if irritation persists. Ingestion: Do NOT induce vomiting. Call a physician immediately. **Personal Protection for First-**In the event of fire, wear self-contained breathing apparatus and full aid Responders: protective suit. Most important symptoms/effects, acute and delayed н Symptoms: No hazards known. Hazards: н No known chronic or acute health risks. Indication of immediate medical attention and special treatment needed Treatment: This substance does not have any noteworthy noxious potential. Damage to health is thus not expected.

5. Fire-fighting measures

General Fire Hazards:	Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. Prevent fire extinguishing water from contaminating surface water or the ground water system. In case of fire cool endangered containers with water.
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Suitable (and unsuitable) extinguishing media

Suitable extinguishing	Water spray, foam, CO2, dry powder.
media:	

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Unsuitable extinguishing media:	High volume water jet	
Specific hazards arising from the chemical:	May be released in case of fire: carbon monoxide, carbon dioxide, organic products of decomposition.	
Special protective equipment and precautions for fire-fighters		
Special fire-fighting procedures:	Dust can form an explosive mixture in air. Keep away from heat and sources of ignition.	
Special protective equipment for fire-fighters:	In the event of fire, wear self-contained breathing apparatus and full protective suit.	

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:	Wear personal protective equipment; see section 8. Handle in accordance with good industrial hygiene and safety practice. Avoid dust formation. Keep away sources of ignition. Assure sufficient ventilation. Danger of slipping after spill or leakage.
Accidental release measures:	ELIMINATE all ignition sources (no smoking, flares, sparks or flames in immediate area). Avoid release to the environment. Collect and dispose of spillage as indicated in section 13 of the SDS.
Methods and material for containment and cleaning up:	Pick up mechanically. Collect in suitable containers. Obey relevant local, state, provincial and federal laws and regulations.
Environmental Precautions:	Prevent material from entering drains and/or water ways.

7. Handling and storage

Handling

Technical measures (e.g. Local and general ventilation):	If use operations generate dust, use ventilation to keep exposure to airborne contaminants below the exposure limit.
Safe handling advice:	In case of fire cool endangered containers with water. Keep away from heat and sources of ignition. Avoid dust formation. In case of thermal processing, provide for extraction of the vapors or adequate ventilation. A safety shower and eye wash fountain should be readily available. To identify additional Personal Protective Equipment (PPE) requirements, it is recommended that a hazard assessment in accordance with the OSHA PPE Standard (29CFR1910.132) be conducted before using this product.
Contact avoidance measures:	Wear personal protective equipment; see section 8.
Hygiene measures:	General industrial hygiene practice. Cleanse and apply cream to skin after work.

Storage

ACRYLITE® - Molding Compou	••
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Safe storage conditions:	Do not allow accumulation of dust.Observe prohibition against storing together!Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Store in the original receptable, keeping this tightly sealed, under cool and dry conditions. Keep away from direct sunlight. Take precautionary measures against static discharge.
Safe packaging materials:	Suitable materials: No special packaging or labelling requirements.
Storage Temperature:	No data available.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

Chemical Identity	Туре	Exposure Limit Values		Source
exposure limit for dust - Respirable particles.	TWA		3 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2016)
exposure limit for dust - Inhalable particles.	TWA		10 mg/m3	US. ACGIH Threshold Limit Values, as amended (03 2016)
exposure limit for dust - Total dust.	TWA		50 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
exposure limit for dust - Respirable fraction.	TWA		15 millions of particles per cubic foot of air	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
exposure limit for dust - Total dust.	TWA		15 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
exposure limit for dust - Respirable fraction.	TWA		5 mg/m3	US. OSHA Table Z-3 (29 CFR 1910.1000), as amended (03 2016)
exposure limit for dust - Total dust.	TWA		15 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
exposure limit for dust - Respirable fraction.	TWA		5 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
exposure limit for dust - Total dust.	TWA		15 mg/m3	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A, as amended (06 2008)
exposure limit for dust - Respirable fraction.	TWA		5 mg/m3	US. Tennessee. OELs. Occupational Exposure Limits, Table Z1A, as amended (06 2008)
exposure limit for dust - Total dust.	TWA PEL		10 mg/m3	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants, as amended (01 2015)
exposure limit for dust - Respirable fraction.	TWA PEL		5 mg/m3	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants, as amended (01 2015)
methyl methacrylate	REL	100 ppm	410 mg/m3	US. NIOSH: Pocket Guide to Chemical Hazards, as amended (2010)
	TWA	50 ppm		US. ACGIH Threshold Limit Values, as amended (03 2016)
	STEL	100 ppm		US. ACGIH Threshold Limit Values, as amended (03 2016)
	PEL	100 ppm	410 mg/m3	US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000), as amended (03 2016)
	IDLH	1,000 ppm		US. NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended (10 2017)
	TWA	100 ppm	410 mg/m3	US. OSHA Table Z-1-A (29 CFR 1910.1000), as amended (1989)
	TWA	100 ppm	410 mg/m3	US. Tennessee. OELs. Occupational Exposure

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			Limits, Table Z1A, as amended (06 2008)
AN ESL		50 ppb	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (06 2018)
ST ESL		210 ppb	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (06 2018)
AN ESL		210 µg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (06 2018)
ST ESL		860 µg/m3	US. Texas. Effects Screening Levels (Texas Commission on Environmental Quality), as amended (06 2018)
TWA PEL	50 ppm	205 mg/m3	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants, as amended (01 2015)
STEL	100 ppm	410 mg/m3	US. California Code of Regulations, Title 8, Section 5155. Airborne Contaminants, as amended (01 2015)

Appropriate Engineering Controls

If use operations generate dust, use ventilation to keep exposure to airborne contaminants below the exposure limit.

Individual protection measures, such as personal protective equipment

Eye/face protection:	Use safety glasses (ANSI Z87.1 or approved equivalent).		
Skin Protection Hand Protection:	Material: protective gloves against mechanical risks according to EN 388 Additional Information: The information is based on our own tests, references from the literature and information from glove manufacturers, or derived by analogy with similar materials., The suitability for a specific workplace should be discussed with the producers of the protective gloves., Selection of protective gloves to meet the requirements of specific workplaces., Be aware that in daily use the durability of a chemical resistant protective glove can be notably shorter than the break through time measured according to EN 374, due to the numerous outside influences (e.g. temperature)., Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.		
Skin and Body Protection:	suitable protective clothing		
Respiratory Protection:	A respiratory protection program that meets OSHA 1910.134 and ANSI Z88.2 or applicable federal/provincial requirements must be followed whenever workplace conditions warrant respirator use. NIOSH's "Respirator Decision Logic" may be useful in determining the suitability of various types of respirators.		
Hygiene measures:	General industrial hygiene practice. Cleanse and apply cream to skin after work.		

9. Physical and chemical properties

Appearance Physical state: Form:

solid Pellets granular

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Color:	Various, depending on coloration
Odor:	Odorless
Odor Threshold:	Not applicable
pH:	Not applicable
Melting Point:	96 - 110 °C (Softening Temperature)
Boiling Point:	No data available.
Flash Point:	Not applicable
Evaporation Rate:	No data available.
Flammability (solid, gas):	Flammable
Explosive limit - upper:	Not applicable
Explosive limit - lower:	Not applicable
Vapor pressure:	Not applicable
Relative vapor density:	Not applicable
Density:	1.16 - 1.19 g/cm3
Relative density:	Not applicable
Solubility in Water:	Insoluble
Solubility (other):	in e.g. esters, ketones and chlorinated hydrocarbons: readily soluble
Partition coefficient (n-octanol/water):	Not applicable
Autoignition Temperature:	No data available.
Decomposition Temperature:	Stable under recommended storage conditions. No decomposition if stored and applied as directed. Depolymerization begins at 250 °C / 482 °F.
Kinematic viscosity:	Not applicable
Dynamic viscosity:	Not applicable
Other information	
Bulk density:	700 kg/m3
Particle Size:	3 mm
Explosive properties:	No data available.
Oxidizing properties:	No data available.

10. Stability and reactivity

Reactivity:	see section "Possibility of hazardous reactions"
Chemical Stability:	Stable under recommended storage conditions. No decomposition if stored and applied as directed. Depolymerization begins at 250 °C / 482 °F.
Possibility of hazardous reactions:	No dangerous reactions known.
Conditions to avoid:	High temperature.
Incompatible Materials:	No known incompatibility with other materials.
Hazardous Decomposition Products:	In case of thermal decomposition, combustible vapours are formed, which are irritating to eyes and respiratory system, mainly consisting of: methyl methacrylate



11. Toxicological information

General information:	The substance is practically not bioavailable (structure-activity- relationships) (analogy)
Information on likely routes of exposure Inhalation: Relevant route of exposure. Information on effects are given below.	
Skin Contact:	Relevant route of exposure. Information on effects are given below.
Eye contact:	Relevant route of exposure. Information on effects are given below.
Ingestion:	If handled correctly, not a relevant route of exposure. Information on effects are given below.
Symptoms related to the physica	al, chemical and toxicological characteristics
Inhalation:	No specific symptoms noted.
Skin Contact:	No specific symptoms noted.
Eye contact:	No specific symptoms noted.
Ingestion:	If handled correctly, not a relevant route of exposure. Information on effects are given below.
Information on toxicological effects	
Acute toxicity (list all possible routes of exposure)	
Oral Product:	no specific test data available
Dermal Product:	no specific test data available
Inhalation Product:	no specific test data available, no evidence for hazardous properties, (structure-activity-relationships), (analogy)
Repeated dose toxicity Product:	No data available.
Skin Corrosion/Irritation Product:	no specific test data available no evidence for hazardous properties (structure-activity-relationships) (analogy)
Serious Eye Damage/Eye Irritation Product: no specific test data available no evidence for hazardous properties (structure-activity-relationships) (analogy)	
Respiratory or Skin Sensitizatio Product:	 n no specific test data available no evidence for hazardous properties (structure-activity-relationships) (analogy)
Carcinogenicity	



Product:

no specific test data available no evidence for hazardous properties (structure-activity-relationships) (analogy)

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans: No carcinogens present or none present in regulated quantities

- US. National Toxicology Program (NTP) Report on Carcinogens: No carcinogens present or none present in regulated quantities
- US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended: No carcinogens present or none present in regulated guantities

Germ Cell Mutagenicity

In vitro Product:	No data available.
In vivo Product:	No data available.
Reproductive toxicity Product:	no specific test data available no evidence for hazardous properties (structure-activity-relationships) (analogy)
Specific Target Organ Toxicity - Product:	Single Exposure no specific test data available no evidence for hazardous properties (structure-activity-relationships) (analogy)
Specific Target Organ Toxicity - Product:	Repeated Exposure no specific test data available no evidence for hazardous properties (structure-activity-relationships) (analogy)
Aspiration Hazard Product:	no specific test data available no evidence for hazardous properties (structure-activity-relationships) (analogy)
Other effects:	The product has not been tested toxicologically. When handled and used as directed the product will not cause hazardous effects to health according to studies on similar products and practical experience. The fine particles contained in the product may cause mechanical irritations of the skin, eyes and mucous membranes. Carefully avoid skin and eye contact and inhalation of product dust/aerosols.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product:

no specific test data available no evidence for hazardous properties (structure-activity-relationships) (analogy)

Aquatic Invertebrates

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Superseues Date. 10/11/2021	
Product:	no specific test data available no evidence for hazardous properties (structure-activity-relationships) (analogy)
Chronic hazards to the aquati	ic environment:
Fish Product:	No data on possible environmental effects have been found.
Aquatic Invertebrates Product:	No test results available. No indications of critical properties in analogy to similar products or on the basis of structure-activity relationships.
Toxicity to Aquatic Plants Product:	No test results available. no evidence for hazardous properties (structure- activity-relationships) (analogy)
Persistence and Degradability	
Biodegradation Product:	no specific test data available no evidence for hazardous properties (structure-activity-relationships) (analogy)
BOD/COD Ratio Product:	No data available.
Bioaccumulative potential Bioconcentration Factor (Be Product:	CF) no specific test data available no evidence for hazardous properties (structure-activity-relationships) (analogy)
Partition Coefficient n-octanol / Product:	water (log Kow) Log Kow: Not applicable
Mobility in soil:	No data available.
Other adverse effects:	No ecotoxicological data is available for this product. On the basis of the products consistency as well as its low water solubility a bioavailability is unlikely. Studies on products with similar composition confirm this assumption. Prevent substance from entering soil, natural bodies of water and sewer systems.
13. Disposal considerations	
General information:	Dispose of waste and residues in accordance with local authority requirements.

Disposal methods: Waste must be disposed of in accordance with federal, state and local regulations. Incineration is the preferred method. Roehm encourages the recycle, recovery and reuse of materials, where permitted, as an alternate to disposal as a waste.

Contaminated Packaging: Contaminated packaging should ideally be emptied; it can then be recycled after having been decontaminated. Uncontaminated packaging may be recycled. Packaging that cannot be cleaned must be disposed of like the substance.

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14. Transport information

Domestic regulation

49 CFR

Not regulated as a dangerous good

International Regulations

UNRTDG Not regulated as a dangerous good

IATA-DGR Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) None present or none present in regulated quantities.

US. Toxic Substances Control Act (TSCA) Section 5(a)(2) Final Significant New Use Rules (SNURs) (40 CFR 721, Subpt E)

None present or none present in regulated quantities.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050), as amended None present or none present in regulated quantities.

CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories

Not classified

US. EPCRA (SARA Title III) Section 304 Extremely Hazardous Substances Reporting Quantities and the Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA) Hazardous Substances

None present or none present in regulated quantities.

- US. EPCRA (SARA Title III Section 313 Toxic Chemical Release Inventory (TRI) Reporting None present or none present in regulated quantities.
- Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130): None present or none present in regulated quantities.
- Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3) None present or none present in regulated quantities.

US State Regulations

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US. California Proposition 65

No ingredient requiring a warning under CA Prop 65.

US. New Jersey Worker and Community Right-to-Know Act

No ingredient regulated by NJ Right-to-Know Law present.

US. Massachusetts RTK - Substance List

No ingredient regulated by MA Right-to-Know Law present.

US. Pennsylvania RTK - Hazardous Substances No ingredient regulated by PA Right-to-Know Law present.

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

16.Other information, including date of preparation or last revision

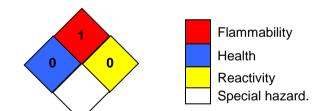
HMIS Hazard ID

Health	0	
Flammability	1	
Physical Hazards	0	
PERSONAL PROTECTION	В	

B - Safety Glasses & Gloves

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

NFPA Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible

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Source of information:	relevant manuals and publications own examinations own toxicological and ecotoxicological studies toxicological and ecotoxicological studies of other manufacturers SIAR OECD-SIDS RTK public files
Further Information:	none



Revision Information

Disclaimer:

Changes since the last version are highlighted in the margin. This version replaces all previous versions.

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